

# Neutron Scattering Study on Miscibility of Statistical Copolymer / Homopolymer Blends

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We have recently found that 4-substituted polystyrene derivatives and polyisoprene (I) are weakly interacted and likely to be miscible with each other. Among the various combinations, poly(4-tert-butylstyrene) (B) and I exhibit a lower critical solution temperature (LCST) type phase diagram, while poly(4-tert-butoxystyrene) (O)/I blend shows an upper critical solution temperature (UCST) type one. Hence, competition between two interactions having opposite temperature dependence is expected when a copolymer consists of B and O is blended with I. The objective of this study is to investigate the phase behavior of statistical copolymers composed of B and O, abbreviated as s-BO, with I by optical microscopic (OM) observation and small-angle neutron scattering (SANS) measurements. Several blends of s-BOs having mol fraction of B,  $m_B$ , comparable to 0.50, with I showed both UCST and LCST type phase diagram. Furthermore, UCST type phase behavior was observed for blends having small  $m_B$ , while LCST type one was for that of large  $m_B$  at all employed temperatures. These results imply that the attractive interaction of B/I leads to miscibility and that the repulsive interaction of O/I induces immiscibility of the blends within the temperature range studied. Hence, the phase behavior of s-BO/I blend can be understood as a result of the competition of two interactions having opposite temperature dependence.

To elucidate the interaction between blend components indirectly from SANS data, the structure factors at  $q=0$ ,  $S(0)$ s, which correspond to the thermodynamic susceptibility were determined by using the Ornstein-Zernike equation.  $S(0)$ s were obtained from the fittings of inverse  $S(q)$  vs.

$q^2$  data to Ornstein-Zernike equation. Figure 1 gives the relation between inverse  $S(0)$  and inverse temperature, for s-BO/d-I blends together with those for O/d-I and B/d-I blends for comparison. The inverse  $S(0)$  for O/d-I blend in Figure 1(a) decreased with a decrease in inverse  $T$ , whereas that for B/d-I blends increased with inverse  $T$  as shown in Figure 1(e). This shows that the interaction of O/d-I becomes less repulsive as temperature becomes higher and vice versa for the interaction of B/d-I. Hence, these results indicate that O/d-I blend shows an UCST and B/d-I blend has a LCST type phase behavior.

Figure 1(b) for s-BO<sub>35</sub>/d-I blend showed qualitatively the same trend as that O/d-I, however, the temperature dependence of the inverse  $S(0)$  for s-BO/d-I blends changed dramatically when  $m_B$  reaches to 0.49 as shown in Figure 1(c). Namely, the inverse  $S(0)$  first increased, but went through a maximum at 170 °C and then turned to decrease. This implies that s-BO<sub>49</sub>/d-I blend shows both UCST and LCST type phase behavior. Furthermore, as  $m_B$  goes up more, opposite temperature dependence was observed as shown in Figure 1(d) for s-BO<sub>66</sub>/d-I blends. The inverse  $S(0)$  increased with decreasing inverse  $T$ , indicating LCST behavior which is similar to B/d-I blend. These results revealed by SANS experiments for s-BO/d-I blends are in good accordance with OM observation. Thus, we were able to display that the phase behavior of s-BO/d-I blends change from UCST to LCST type one with an increase in  $m_B$  due to the competition of B/I and O/I opposite interactions and show both UCST and LCST type phase behavior at balanced condition.

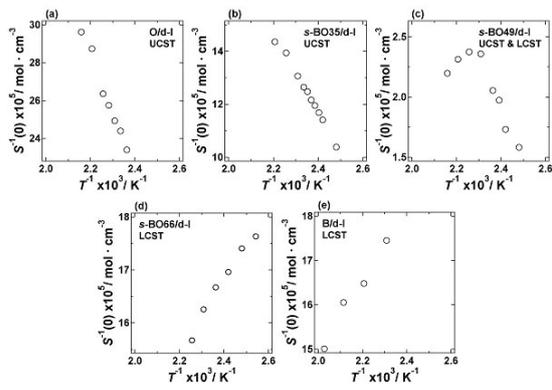


Fig. 1. Temperature dependence of the inverse  $S(0)$  of (a) O/d-I, (b) s-BO35/d-I, (c) s-BO49/d-I, (d) s-BO66/d-I and (e) B/d-I blends.